

# **Machinist Set Up Kit**



## 1-2-3 Block Set:

- Tolerance: .0001" (squareness per inch).
- Dimensions: 1" x 2" x 3"
- Hardened to 58-60 Rockwell C
- Matched accuracy within .0002" per inch.

#### Jack Stand Set:

- Up to 1000 lbs.
- Range: 2.25" to 3.375"
- · Jack base diameter: 1.25"
- 1" and 2" extension bases.
- Extensions may be combined.

### Space Blocks:

- 3/4" diameter, 1/4"-28 ID thread
- Ground hardened and tapped.
- 4 connection screws included.
- Accuracy: ±.0001"

## Angle Block Set:

- · Precision ground.
- Accuracy: ±30 seconds.
- All blocks 3" long and .250" thick.
- Each set includes 1° thru 5° blocks in 1° increments and 5° thru 30° blocks in 5° increments as well as 1/4" and 1/2" blocks.

## All sets come supplied with individual cases.

Part Number	Description
53-666-100	Machinist Set Up Kit

